

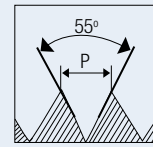


HSS Hand Taps

HSS TAPS

**BSW**

**Whitworth coarse threads**



HOLE TYPE



HSS

ISO 529

Class 2

							Lead Chamfer	Taper	Second	Bottom	Set
Nominal Diameter	TPI	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1				
1/8"	40	48	11	3.15	2.5	5	2.55	FAA0200011	FAA0200013	FAA0200015	FAA0200009
5/32"	32	53	13	4	3.15	6	3.2	FAA0200022	FAA0200024	FAA0200026	FAA0200020
3/16"	24	58	16	5	4	7	3.7	FAA0200038	FAA0200042	FAA0200045	FAA0200034
1/4"	20	66	19	6.3	5	8	5.1	FAA0200065	FAA0200070	FAA0200075	FAA0200061
5/16"	18	72	22	8	6.3	9	6.5	FAA0200098	FAA0200102	FAA0200106	FAA0200094
3/8"	16	80	24	10	8	11	7.9	FAA0200120	FAA0200124	FAA0200127	FAA0200115
7/16"	14	85	25	8	6.3	9	9.3	FAA0200143	FAA0200147	FAA0200151	FAA0200139
1/2"	12	89	29	9.5	7.5	10	10.5	FAA0200162	FAA0200165	FAA0200168	FAA0200159
9/16"	12	95	30	11.2	9	12	12.1	FAA0200178	FAA0200180	FAA0200182	FAA0200177
5/8"	11	102	32	12.5	10	13	13.5	FAA0200193	FAA0200197	FAA0200201	FAA0200189
11/16"	11	112	37	14	11.2	14	15.1	FAA0200231	FAA0200232	FAA0200233	FAA0200230
3/4"	10	112	37	14	11.2	14	16.25	FAA0200213	FAA0200217	FAA0200221	FAA0200211
7/8"	9	118	38	16	12.5	16	19.25	FAA0200237	FAA0200241	FAA0200245	FAA0200235
1"	8	130	45	18	14	18	22	FAA0200257	FAA0200261	FAA0200265	FAA0200254
1.1/8"	7	138	48	20	16	20	24.75	FAA0200275	FAA0200277	FAA0200279	FAA0200274
1.1/4"	7	151	51	22.4	18	22	28	FAA0200282	FAA0200284	FAA0200286	FAA0200281
1.3/8"	6	162	57	25	20	24	30.1	FAA0200291	FAA0200292	FAA0200293	FAA0200290
1.1/2"	6	170	60	28	22.4	26	33.5	FAA0200295	FAA0200297	FAA0200299	FAA0200294
1.5/8"	5	170	60	28	22.4	26	35.7			FAA0200303	FAA0200302
1.3/4"	5	187	67	31.5	25	28	39	FAA0200305	FAA0200306	FAA0200307	FAA0200304
1.7/8"	4.5	187	67	31.5	25	28	41.3	FAA0200309	FAA0200310	FAA0200311	FAA0200308
2"	4.5	200	70	35.5	28	31	44.5	FAA0200313	FAA0200314	FAA0200315	FAA0200312

Unit : mm