

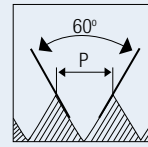


HSS Hand Taps

HSS TAPS

UNC

Unified coarse threads



HOLE TYPE



HSS

ISO 529

2B

							Lead Chamfer	Taper	Second	Bottom	Set
Nominal Diameter	TPI	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1				
1/4"	20	66	19	6.3	5	8	5.1	FAA0200880	FAA0200885	FAA0200891	FAA0200875
5/16"	18	72	22	8	6.3	9	6.6	FAA0200912	FAA0200916	FAA0200920	FAA0200907
3/8"	16	80	24	10	8	11	8	FAA0200945	FAA0200949	FAA0200953	FAA0200940
7/16"	14	85	25	8	6.3	9	9.4	FAA0200984	FAA0200987	FAA0200990	FAA0200980
1/2"	13	89	29	9	7.1	10	10.8	FAA0201011	FAA0201014	FAA0201017	FAA0201007
9/16"	12	95	30	11.2	9	12	12.2	FAA0201044	FAA0201046	FAA0201048	FAA0201042
5/8"	11	102	32	12.5	10	13	13.5	FAA0201062	FAA0201065	FAA0201068	FAA0201058
3/4"	10	112	37	14	11.2	14	16.5	FAA0201095	FAA0201098	FAA0201101	FAA0201092
7/8"	9	118	38	16	12.5	16	19.5	FAA0201127	FAA0201130	FAA0201133	FAA0201125
1"	8	130	45	18	14	18	22.25	FAA0201155	FAA0201158	FAA0201161	FAA0201151
1.1/8"	7	138	48	20	16	20	25	FAA0201182	FAA0201183	FAA0201184	FAA0201181
1.1/4"	7	151	51	22.4	18	22	28	FAA0201193	FAA0201194	FAA0201195	FAA0201192
1.3/8"	6	162	57	25	20	24	30.75	FAA0201201	FAA0201202	FAA0201203	FAA0201200
1.1/2"	6	170	60	28	22.4	26	34	FAA0201209	FAA0201210	FAA0201211	FAA0201208
1.3/4"	5	187	67	31.5	25	28	39.5	FAA0201220	FAA0201221	FAA0201222	FAA0201219
2"	4.5	200	70	35.5	28	31	45	FAA0201225	FAA0201226	FAA0201227	FAA0201224

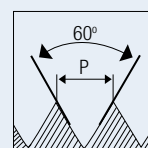
Unit : mm



HSS Hand Taps

UNC

Unified coarse threads



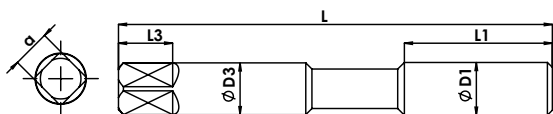
HOLE TYPE



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							Lead Chamfer	Taper	Second	Bottom	Set
Nominal Diameter	Pitch	Overall Length	Thread Length	Shank Diameter	Square Size	Square Length	Tapping Drill Diameter	EDP No.	EDP No.	EDP No.	EDP No.
ØD1	p	L	L1	ØD3	a	L3	Ød1				
1	64	41	8	2.5	2	4	1.55	FAA0200811	FAA0200812	FAA0200813	FAA0200810
2	56	44.5	9.5	2.8	2.24	5	1.85	FAA0200815	FAA0200816	FAA0200817	FAA0200814
3	48	44.5	9.5	2.8	2.24	5	2.1	FAA0200820	FAA0200821	FAA0200822	FAA0200819
4	40	48	11	3.15	2.5	5	2.35	FAA0200826	FAA0200828	FAA0200830	FAA0200824
5	40	48	11	3.15	2.5	5	2.65	FAA0200834	FAA0200835	FAA0200836	FAA0200833
6	32	50	13	3.55	2.8	5	2.85	FAA0200839	FAA0200840	FAA0200841	FAA0200838
8	32	53	13	4.5	3.55	6	3.5	FAA0200847	FAA0200849	FAA0200851	FAA0200845
10	24	58	16	5	4	7	3.9	FAA0200857	FAA0200859	FAA0200862	FAA0200855
12	24	62	17	5.6	4.5	7	4.5	FAA0200867	FAA0200868	FAA0200869	FAA0200866

Unit : mm